

PRODUCT FEATURES

- Anchor placement flush with concrete surface.
- Shallow embedment depth.
- Temporary or permanent fixings.
- Through-fixing installation; prefixing installation.
- Can accept all types of head profile fixings.
- Rapid installation without setting the plug.
- Suitable for anchoring in tension and fixture thickness up to 70mm.
- Recommended for soft base materials and suspended fixings.

MATERIAL SPECIFICATIONS

- Carbon steel; zinc galvanised $\geq 6\mu\text{m}$.

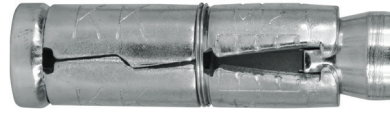


SUBSTRATES

- RC concrete C20/25 to C50/60 at maximum according to EN 206-1:2000-12.
- Brick work or block work.
- Solid stone & other solid masonry



3-SEGMENTS TYPE



4-SEGMENTS TYPE



LOADING ZONES



BASIC LOADING DATA

- For static and quasi-static loadings.
- For non-cracked concrete only.
- Only a single anchor is considered.
- No anchor spacing and edge distance influences.
- Concrete compressive strength C20/25 ($f_{ck,cube} = 25 \text{ N/mm}^2$).

CHARACTERISTIC RESISTANCE [F_{Rk}]

| Anchor Size | | M6 | M8 | M10 | M12 |
|------------------------|------|-----|------|------|------|
| Tensile Load, N_{Rk} | [kN] | 3.8 | 6.2 | 9.2 | 12.6 |
| Shear Load, V_{Rk} | [kN] | 6.0 | 11.0 | 17.4 | 25.3 |

DESIGN RESISTANCE [F_{Rd}]

| Anchor Size | | M6 | M8 | M10 | M12 |
|------------------------|------|-----|-----|------|------|
| Tensile Load, N_{Rd} | [kN] | 2.5 | 4.1 | 6.1 | 8.4 |
| Shear Load, V_{Rd} | [kN] | 4.8 | 8.8 | 13.9 | 20.2 |

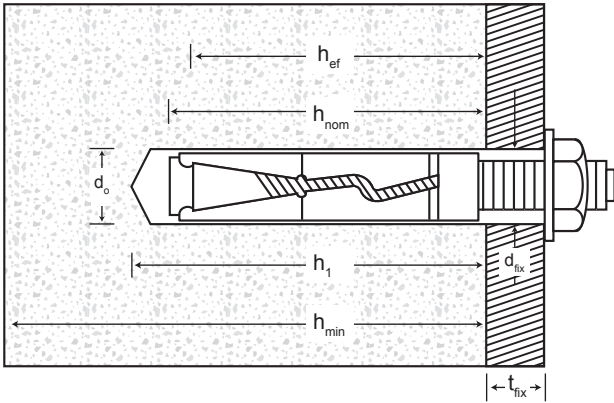
RECOMMENDED LOAD [F_{Rec}]

| Anchor Size | | M6 | M8 | M10 | M12 |
|-------------------------|------|-----|-----|-----|------|
| Tensile Load, N_{Rec} | [kN] | 1.8 | 2.9 | 4.4 | 6.0 |
| Shear Load, V_{Rec} | [kN] | 3.4 | 6.3 | 9.9 | 14.4 |

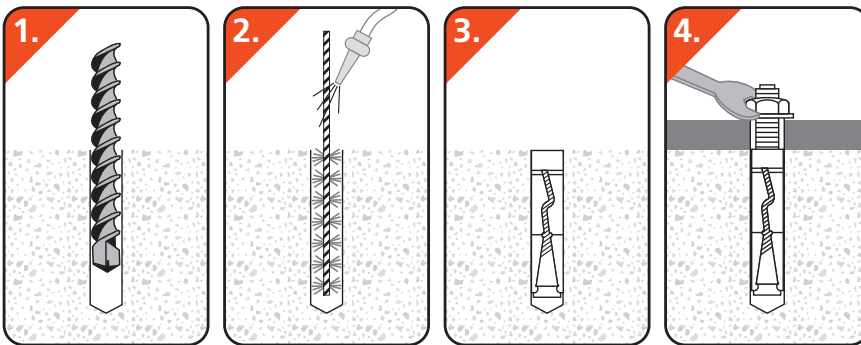
SETTING DETAILS

| ANCHOR SIZE | | M6 | M8 | M10 | M12 |
|---------------------------------------|------|----|-----|-----|-----|
| Thread Length, L_t | [mm] | 11 | 13 | 15 | 20 |
| Drilled Hole Diameter, d_0 | [mm] | 12 | 14 | 16 | 20 |
| Fixture Hole Diameter, d_{fix} | [mm] | 7 | 9 | 12 | 14 |
| Minimum Hole Depth, h_1 | [mm] | 50 | 60 | 70 | 80 |
| Embedment Depth, h_{nom} | [mm] | 45 | 55 | 65 | 75 |
| Effective Anchorage Depth, h_{ef} | [mm] | 30 | 40 | 50 | 60 |
| Minimum Concrete Thickness, h_{min} | [mm] | 75 | 90 | 100 | 125 |
| Recommended Torque, T_{inst} | [Nm] | 8 | 15 | 30 | 40 |
| Critical Anchor Spacing, s_{cr} | [mm] | 90 | 120 | 150 | 180 |
| Minimum Anchor Spacing, s_{min} | [mm] | 30 | 40 | 50 | 60 |
| Critical Edge Distance, c_{cr} | [mm] | 45 | 60 | 75 | 90 |
| Minimum Edge Distance, c_{min} | [mm] | 30 | 40 | 50 | 60 |

▶ SETTING DIAGRAM



▶ INSTALLATION PROCEDURES



1. Examine the concrete base is well compact and porosity is insignificant. Drill a hole through the pre-drilled hole fixture into concrete at right angle on the substrate surface, to the specified diameter and depth.
2. Clean the drilled hole by using air pump or brush prior inserting the anchor.
3. Insert the anchor into the drilled hole until it is flush with the concrete surface.
4. Attach fixture and then tighten the anchor according to the recommended torque.

▶ MECHANICAL PROPERTIES

| ANCHOR SIZE | | M6 | M8 | M10 | M12 |
|--|----------------------|------|------|------|-------|
| Cross Sectional Area, A_s | [mm ²] | 20.1 | 36.6 | 58.0 | 84.3 |
| Nominal Tensile Strength, f_{uk} | [N/mm ²] | 500 | 500 | 500 | 500 |
| Elastic Moment Of Resistance, W_{el} | [mm ³] | 12.7 | 31.2 | 62.3 | 109.2 |
| Design Bending Moment, $M_{Rd,s}$ | [Nm] | 6.1 | 15.0 | 29.9 | 52.4 |

The design bending moment is derived from $M_{Rd,s} = M_{Rk,s} / \gamma_{M2,N}$ where the partial safety factor is 1.25. The recommended bending moment is derived from $M_{Rec,s} = M_{Rd,s} / \gamma_F$ where the partial safety factor is 1.4.

TENSION LOAD [N_{Rd}]

Design Tensile Resistance, N_{Rd}:

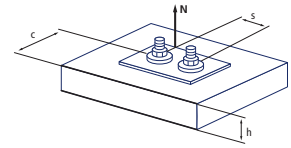
lower value of [N_{Rd,s}; N_{Rd,c}]

Design Steel Tensile Resistance:

N_{Rd,s}

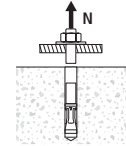
Design Concrete Cone / Pull-Out Resistance:

N_{Rd,c} = N⁰_{Rd,c} · Ψ_{β,N} · Ψ_{s,N} · Ψ_{c,N}



STEEL TENSILE RESISTANCE [N_{Rd,s}]

- For static and quasi-static loadings.
- Only a single anchor is considered.
- For non-cracked concrete only.

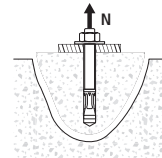


| ANCHOR SIZE | | M6 | M8 | M10 | M12 |
|-------------------|------|-----|------|------|------|
| N _{Rd,s} | [kN] | 6.7 | 12.2 | 19.3 | 28.1 |

The design steel tensile resistance is derived from $N_{Rd,s} = N_{Rk,s} / \gamma_{M_s,N}$ where the partial safety factor is 1.5. The recommended load is derived from $N_{Rec,s} = N_{Rd,s} / \gamma_f$ where the partial safety factor is 1.4.

CONCRETE CONE / PULL-OUT RESISTANCE [N_{Rd,c}]

- For static and quasi-static loadings.
- For non-cracked concrete only.
- Only a single anchor is considered.
- No anchor spacing and edge distance influences.
- Concrete compressive strength C20/25 ($f_{ck,cube} = 25 \text{ N/mm}^2$).



| ANCHOR SIZE | | M6 | M8 | M10 | M12 |
|--------------------------------|------|-----|-----|-----|-----|
| h _{ef} | [mm] | 3.0 | 40 | 50 | 60 |
| N ⁰ _{Rd,c} | [kN] | 2.5 | 4.1 | 6.1 | 8.4 |

The design concrete cone resistance is derived from $N_{Rd,c}^0 = N_{Rk,c}^0 / \gamma_{M_c,N}$ where partial safety factor is 1.5. The recommended load is derived from $N_{Rec,c}^0 = N_{Rd,c}^0 / \gamma_f$ where the partial safety factor is 1.4.

SHEAR LOAD [V_{Rd}]

Design Shear Resistance, V_{Rd} :

lower value of [$V_{Rd,s}$; $V_{Rd,c}$; $V_{Rd,cp}$]

Design Steel Shear Resistance:

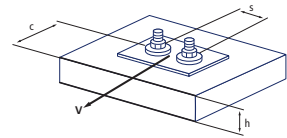
$V_{Rd,s}$

Design Concrete Edge Shear Resistance:

$V_{Rd,c} = V_{Rd,c}^0 \cdot \Psi_{\beta,V} \cdot \Psi_{\alpha,V} \cdot \Psi_{sc,V}$

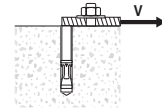
Design Concrete Pry-Out Resistance:

$V_{Rd,cp} = V_{Rd,cp}^0 \cdot \Psi_{\beta,V} \cdot \Psi_{s,N} \cdot \Psi_{c,N}$



STEEL SHEAR RESISTANCE [$V_{Rd,s}$]

- For static and quasi-static loadings.
- Only a single anchor is considered.
- For non-cracked concrete only.

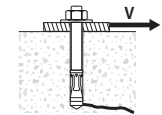


| ANCHOR SIZE | M6 | M8 | M10 | M12 |
|-----------------|-----|-----|------|------|
| $V_{Rd,s}$ [kN] | 4.8 | 8.8 | 13.9 | 20.2 |

The design steel shear resistance is derived from $V_{Rd,s} = V_{Rk,s} / \gamma_{M_s,V}$ where the partial safety factor is 1.25. The recommended load is derived from $V_{Rec,s} = V_{Rd,s} / \gamma_F$ where the partial safety factor is 1.4.

CONCRETE EDGE SHEAR RESISTANCE [$V_{Rd,c}$]

- For non-cracked concrete.
- Only a single anchor is considered.
- No anchor spacing and edge distance influences.
- Single embedded depth is used for loading tabulation.
- Concrete compressive strength C20/25 ($f_{ck,cube} = 25 \text{ N/mm}^2$).

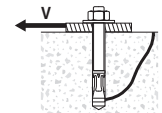


| ANCHOR SIZE | M6 | M8 | M10 | M12 |
|-------------------|-----|-----|-----|-----|
| h_{ef} [mm] | 30 | 40 | 50 | 60 |
| c_{min} [mm] | 30 | 40 | 50 | 60 |
| $V_{Rd,c}^0$ [kN] | 2.6 | 4.3 | 6.4 | 9.4 |

The design concrete edge shear resistance is derived from $V_{Rd,c} = V_{Rk,c}^0 / \gamma_{M_c,V}$ where the partial safety factor is 1.5. The recommended load is derived from $V_{Rec,c} = V_{Rd,c}^0 / \gamma_F$ where the partial safety factor is 1.4.

CONCRETE PRY-OUT RESISTANCE [$V_{Rd,cp}$]

- For non-cracked concrete.
- Only a single anchor is considered.
- No anchor spacing and edge distance influences.
- Single embedded depth is used for loading tabulation.
- Concrete compressive strength C20/25 ($f_{ck,cube} = 25 \text{ N/mm}^2$).



| ANCHOR SIZE | M6 | M8 | M10 | M12 |
|--------------------|-----|-----|-----|------|
| h_{ef} [mm] | 30 | 40 | 50 | 60 |
| $V_{Rd,cp}^0$ [kN] | 2.5 | 4.1 | 6.1 | 16.8 |

The design concrete pry-out resistance is derived from $V_{Rd,cp} = V_{Rk,cp}^0 / \gamma_{M_{p,V}}$ where the partial safety factor is 1.5. The recommended load is derived from $V_{Rec,cp} = V_{Rd,cp}^0 / \gamma_F$ where the partial safety factor is 1.4.

COMBINED TENSION & SHEAR

$$\text{Combined Tension \& Shear: } \frac{N_{sd}}{N_{Rd}} + \frac{V_{sd}}{V_{Rd}} \leq 1.2$$

The resultant force must be satisfied with the above conditions. The designer must cross check the loading conditions, types of applied loads and substrate to ensure the recommended anchor is applicable to the actual site applications. This would avoid any design faults which commonly caused by inconclusive load requirements with respective to actual site conditions.

► INFLUENCING FACTORS - TENSION

INFLUENCE OF CONCRETE STRENGTH ON PULL-OUT AND CONCRETE CONE RESISTANCE [$\Psi_{\beta,N}$]

$$\Psi_{\beta,N} = \sqrt{\frac{f_{ck,cube}}{25}}$$

Limits: 25 MPa $\leq f_{ck,cube} \leq$ 60 MPa

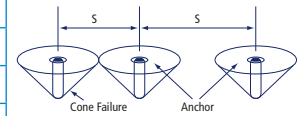
| Concrete Strength Designation (ENV 206) | C 20/25 | C 25/30 | C 30/37 | C 35/45 | C 40/50 | C 50/60 |
|--|---------|---------|---------|---------|---------|---------|
| Concrete Cylinder Strength, $f_{ck,cyl}$ [MPa] | 20 | 25 | 30 | 35 | 40 | 50 |
| Concrete Cube Strength, $f_{ck,cube}$ [MPa] | 25 | 30 | 37 | 45 | 50 | 60 |
| Concrete Strength Factor, $\Psi_{\beta,N}$ | 1.00 | 1.10 | 1.22 | 1.34 | 1.41 | 1.55 |

INFLUENCE OF ANCHOR SPACING [$\Psi_{s,N}$]

| Anchor Spacing 's' [mm] | M6 | M8 | M10 | M12 |
|--|------|------|------|------|
| 30 | 0.67 | | | |
| 40 | 0.72 | 0.67 | | |
| 50 | 0.78 | 0.71 | 0.67 | |
| 60 | 0.83 | 0.75 | 0.70 | 0.67 |
| 90 | 1.00 | 0.88 | 0.80 | 0.75 |
| 120 | | 1.00 | 0.90 | 0.83 |
| 150 | | | 1.00 | 0.92 |
| 180 | | | | 1.00 |
| Critical Spacing 's _{cr} ' [mm] | 90 | 120 | 150 | 180 |
| Minimum Spacing 's _{min} ' [mm] | 30 | 40 | 50 | 60 |

$$\Psi_{s,N} = 0.5 + \frac{s}{6 * h_{ef}}$$

Limits: $s_{min} \leq s \leq s_{cr}$
 $s_{min} = 1.0 * h_{ef}$
 $s_{cr} = 3.0 * h_{ef}$

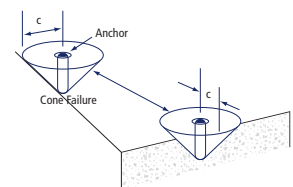


INFLUENCE OF EDGE DISTANCE [$\Psi_{c,N}$]

| Edge Distance 'c' [mm] | M6 | M8 | M10 | M12 |
|--|------|------|------|------|
| 30 | 0.76 | | | |
| 40 | 0.92 | 0.76 | | |
| 45 | 1.00 | 0.82 | | |
| 50 | | 0.88 | 0.76 | |
| 60 | | 1.00 | 0.85 | 0.76 |
| 75 | | | 1.00 | 0.88 |
| 90 | | | | 1.00 |
| Critical Edge Distance 'c _{cr} ' [mm] | 45 | 60 | 75 | 90 |
| Minimum Edge Distance 'c _{min} ' [mm] | 30 | 40 | 50 | 60 |

$$\Psi_{c,N} = 0.29 + 0.47 * \frac{c}{h_{ef}}$$

Limits: $c_{min} \leq c \leq c_{cr}$
 $c_{min} = 1.0 * h_{ef}$
 $c_{cr} = 1.5 * h_{ef}$



► INFLUENCING FACTORS - SHEAR

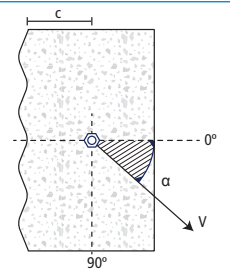
INFLUENCE OF CONCRETE STRENGTH ON CONCRETE EDGE SHEAR AND CONCRETE PRY-OUT RESISTANCE [$\Psi_{\beta,V}$]

$$\Psi_{\beta,V} = \sqrt{\frac{f_{ck,cube}}{25}} \quad \text{Limits: } 25 \text{ MPa} \leq f_{ck,cube} \leq 60 \text{ MPa}$$

| Concrete Strength Designation (ENV 206) | C 20/25 | C 25/30 | C 30/37 | C 35/45 | C 40/50 | C 50/60 |
|--|---------|---------|---------|---------|---------|---------|
| Concrete Cylinder Strength, $f_{ck,cyl}$ [MPa] | 20 | 25 | 30 | 35 | 40 | 50 |
| Concrete Cube Strength, $f_{ck,cube}$ [MPa] | 25 | 30 | 37 | 45 | 50 | 60 |
| Concrete Strength Factor, $\Psi_{\beta,V}$ | 1.00 | 1.10 | 1.22 | 1.34 | 1.41 | 1.55 |

INFLUENCE OF SHEAR LOAD DIRECTION [$\Psi_{\alpha,V}$]

| Load Type | Angle, α [°] | $\Psi_{\alpha,V}$ |
|-------------|---------------------------------------|-------------------|
| Oblique 0° | $0^\circ < \alpha \leq 15^\circ$ | 1.00 |
| Oblique 30° | $15^\circ < \alpha \leq 37.5^\circ$ | 1.14 |
| Oblique 45° | $37.5^\circ < \alpha \leq 52.5^\circ$ | 1.35 |
| Oblique 60° | $52.5^\circ < \alpha \leq 67.5^\circ$ | 1.71 |
| Oblique 90° | $67.5^\circ < \alpha \leq 90^\circ$ | 2.00 |

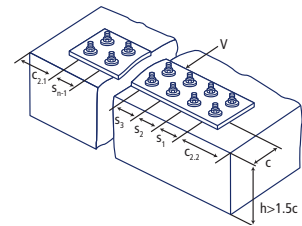


INFLUENCE OF ANCHOR SPACING AND EDGE DISTANCE ON CONCRETE EDGE SHEAR RESISTANCE [$\Psi_{sc,V}$]

$$\Psi_{sc,V} = \frac{c}{c_{min}} * \sqrt{\frac{c}{c_{min}}} \quad \text{for single anchor towards a concrete edge}$$

$$\Psi_{sc,V} = \frac{3c + s}{6c_{min}} * \sqrt{\frac{c}{c_{min}}} \quad \text{for two anchors when } s \leq 3c$$

$$\Psi_{sc,V} = \frac{3c + s_1 + s_2 + s_{n-1}}{3nc_{min}} * \sqrt{\frac{c}{c_{min}}} \quad \text{for multiple anchors when } s_1 \text{ to } s_{n-1} \leq 3c \text{ and } c_2 \geq 1.5c$$



| $\Psi_{sc,V}$ | c / c_{min} | | | | | | | | | | | | | | | | |
|-----------------------------------|---------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| | 1.0 | 1.2 | 1.4 | 1.6 | 1.8 | 2.0 | 2.2 | 2.4 | 2.6 | 2.8 | 3.0 | 3.2 | 3.4 | 3.6 | 3.8 | 4.0 | |
| Edge influence with single anchor | 1.00 | 1.31 | 1.66 | 2.02 | 2.41 | 2.83 | 3.26 | 3.72 | 4.19 | 4.69 | 5.20 | 5.72 | 6.27 | 6.83 | 7.41 | 8.00 | |
| s / c_{min} | 1.0 | 0.67 | 0.84 | 1.03 | 1.22 | 1.43 | 1.65 | 1.88 | 2.12 | 2.36 | 2.62 | 2.89 | 3.16 | 3.44 | 3.73 | 4.03 | 4.33 |
| | 1.5 | 0.75 | 0.93 | 1.12 | 1.33 | 1.54 | 1.77 | 2.00 | 2.25 | 2.50 | 2.76 | 3.03 | 3.31 | 3.60 | 3.89 | 4.19 | 4.50 |
| | 2.0 | 0.83 | 1.02 | 1.22 | 1.43 | 1.65 | 1.89 | 2.13 | 2.38 | 2.63 | 2.90 | 3.18 | 3.46 | 3.75 | 4.05 | 4.35 | 4.67 |
| | 2.5 | 0.92 | 1.11 | 1.32 | 1.54 | 1.77 | 2.00 | 2.25 | 2.50 | 2.77 | 3.04 | 3.32 | 3.61 | 3.90 | 4.21 | 4.52 | 4.83 |
| | 3.0 | 1.00 | 1.20 | 1.42 | 1.64 | 1.88 | 2.12 | 2.37 | 2.63 | 2.90 | 3.18 | 3.46 | 3.76 | 4.06 | 4.36 | 4.68 | 5.00 |
| | 3.5 | | 1.30 | 1.52 | 1.75 | 1.99 | 2.24 | 2.50 | 2.76 | 3.04 | 3.32 | 3.61 | 3.91 | 4.21 | 4.52 | 4.84 | 5.17 |
| | 4.0 | | | 1.62 | 1.86 | 2.10 | 2.36 | 2.62 | 2.89 | 3.17 | 3.46 | 3.75 | 4.05 | 4.36 | 4.68 | 5.00 | 5.33 |
| | 4.5 | | | | 1.96 | 2.21 | 2.47 | 2.74 | 3.02 | 3.31 | 3.60 | 3.90 | 4.20 | 4.52 | 4.84 | 5.17 | 5.50 |
| | 5.0 | | | | | 2.33 | 2.59 | 2.87 | 3.15 | 3.44 | 3.74 | 4.04 | 4.35 | 4.67 | 5.00 | 5.33 | 5.67 |
| | 5.5 | | | | | | 2.71 | 2.99 | 3.28 | 3.57 | 3.88 | 4.19 | 4.50 | 4.82 | 5.15 | 5.49 | 5.83 |
| | 6.0 | | | | | | 2.83 | 3.11 | 3.41 | 3.71 | 4.02 | 4.33 | 4.65 | 4.98 | 5.31 | 5.65 | 6.00 |
| | 6.5 | | | | | | | 3.24 | 3.53 | 3.84 | 4.16 | 4.47 | 4.80 | 5.13 | 5.47 | 5.82 | 6.17 |
| | 7.0 | | | | | | | | 3.67 | 3.98 | 4.29 | 4.62 | 4.95 | 5.29 | 5.63 | 5.98 | 6.33 |
| | 7.5 | | | | | | | | | 4.11 | 4.43 | 4.76 | 5.10 | 5.44 | 5.79 | 6.14 | 6.50 |
| | 8.0 | | | | | | | | | | 4.57 | 4.91 | 5.25 | 5.59 | 5.95 | 6.30 | 6.67 |
| | 8.5 | | | | | | | | | | | 5.05 | 5.40 | 5.75 | 6.10 | 6.47 | 6.83 |
| 9.0 | | | | | | | | | | | 5.20 | 5.55 | 5.90 | 6.26 | 6.63 | 7.00 | |
| 9.5 | | | | | | | | | | | | 5.69 | 6.05 | 6.42 | 6.79 | 7.17 | |
| 10.0 | | | | | | | | | | | | | 6.21 | 6.58 | 6.95 | 7.33 | |
| 10.5 | | | | | | | | | | | | | | 6.74 | 7.12 | 7.50 | |
| 11.0 | | | | | | | | | | | | | | | 7.28 | 7.67 | |
| 11.5 | | | | | | | | | | | | | | | | 7.83 | |
| 12.0 | | | | | | | | | | | | | | | | 8.00 | |